

SCREEN FOR CLEANING A FIBER SUSPENSION

Background of the Invention

The invention relates to a screen for cleaning a fiber suspension.

Screens are machines used in the paper industry to clean a pulp
5 suspension comprising water, fibers, and dirt particles. Here a feed flow runs through a screening device, where the accept flow, consisting of water and fibers, flows through the screen. A partial flow, known as the reject and consisting of water, fibers, and dirt particles, is generally removed at the opposite end to the feed flow. Thus, the solids particles
10 present in the liquid are separated from one another in the screens. By contrast, in filtration processes the liquid is separated from the solids.

In general, a screen of this type is rotationally symmetrical and consists of a housing with a feed device mounted at a tangent, a cylindrical screen basket, normally with perforations or vertical slots, and
15 a rotating rotor. The purpose of the rotor is to keep the screen slots clear, achieved by the vanes rotating close to the screen surface. The accept is collected in a so-called accept chamber, which often has a conical design, and drawn off from here in radial direction. The reject flow is generally brought to a reject chamber, which is usually annular,
20 located at the opposite side of the screen basket to the inlet, and drawn off from here at a tangent .

A screen of this type is known, for example from US 4,268,381.

Other screens known are described in, for example, EP 1 122 358 A2, EP 1 124 002 A2, and EP 1 124 003 A2.

25 In the screens according to EP 1 122 358 A2, EP 1 124 002 A2, and EP 1 124 003 A2, the following measures are implemented, particularly in order to improve flow conditions:

An additional screen basket is provided in the feed area for pre-screening.

5 In the feed area between the pipe socket and the freely accessible end of the rotor there is a stationary mounting, particularly a cone, truncated cone, hemisphere, spherical segment, spherical segment between two parallel circles, paraboloid, or a hyperboloid of two sheets.

The accept chamber is designed as twin cones, widening in flow direction of the pulp suspension and tapering again from the mouth of the accept outlet in a conical shape towards the reject outlet.

10 In these known screens the rotor is designed for even flow onto the screen and is parabolic in shape so that the axial flow speed inside the screen basket remains constant at an assumed uniform flow through the screen basket. As an alternative, a cone shape can be used to come closer to the parabolic shape of the rotor.

15 It is also known that screens can be designed as multi-stage units, comprising several separation stages one after another.

The screens known from the state of the art, however, still hold disadvantages. In particular, the flow conditions at the reject outlet leave much to be desired.

20 **Summary of the Invention**

The present invention aims to provide a screen in which a further improvement can be attained in the flow conditions and thus, a reduction in the energy applied, while increasing production and dirt separation.

25 The screen according to the invention is characterised by the reject outlet being located in the vicinity of the maximum rotor diameter and by at least one feed for dilution water being located at the reject outlet, particularly immediately below it.

As a result, the reject being discharged is diluted with water. This dilution has a favorable effect, particularly in a multi-stage screen design, where the reject from one stage is also the feed to the following stage.

One or more feed points for dilution water can be provided,
5 located on the housing of the separation or at the screen basket, and/or on the rotor. If the dilution water feed is located at the rotor, this feed is preferably supplied through a pipe mounted inside the rotor.

The dilution water feed, or several feed points if required, can be oriented such that the dilution water enters in rotor running direction
10 and/or in the opposite direction to that in which the rotor rotates.

As a result, the rotating movement of the pulp suspension can be reduced. Loosening of the suspension can be improved by this turbulence applied to it.

A further preferred embodiment of the screen according to the
15 invention is characterised by one or several devices to interrupt the axial flow being located in the vicinity of the maximum rotor diameter.

In the following, the term "devices" (plural) is used, relating also to screens according to the invention which have only one device to interrupt axial flow.

20 Depending on their origin and type (recycled fibers, fresh fibers, etc.), pulps contain differing amounts of dirt particles. To ensure stable screen operations, certain minimum amounts of carrier medium (reject amounts) must be set as a function of the dirt and flake content, and of the suspension's rheological characteristics.

25 It has proved favorable to mount devices to interrupt the axial flow at the same height as the maximum rotor diameter in order to guarantee stable screen operations.

The devices to interrupt axial flow can be mounted at the housing of the separation unit or at the screen basket and/or at the rotor of the
30 screen. Thus, a design in which devices to interrupt the axial flow are

provided on both sides (i.e. both at the housing and at the rotor) is also possible.

5 The devices should preferably be one or several axial flow interruption rings. Depending on its design, the flow interruption ring can either be continuous or in the form of individual segments, or have gaps.

The flow interruption ring (or flow interruption rings) can be of adjustable design, such that the size of the opening created by the flow interruption ring for the reject can be modified.

10 The flow interruption ring can be of adjustable design, for example in the same way as an iris diaphragm. In addition, the flow interruption ring can be adjustable statically (e.g. in the form of statically adjustable ring segments).

The outer diameter of a flow interruption ring on the rotor side preferably has a toothed profile.

15 In a further preferred configuration of the screen according to the invention, at least one feed for dilution water is coupled to a device for interrupting the axial flow. For example, the feed of dilution water can protrude into the area between housing and rotor and thus, serve as a device for interrupting the axial flow.

20 Particularly in multi-stage screens, thickening of the suspension takes place on the one hand in the inflow area to the screen surface as the suspension flows between the first and the final screening stage, and on the other hand, the flake content becomes more concentrated.

25 In order to maintain the screening effect, the suspension consistency, as described above, is set by means of intermediate dilution. It has proved favorable to counteract this concentration of the flake content by inserting a deflaking unit.

30 Thus, the separating unit of the screen according to the invention should preferably contain a deflaking unit. Advantageously, the deflaker should take the form of one or several rings mounted on the housing or

screen basket and/or on the rotor. The shape of the mountings used corresponds to models that are already known in themselves, while additional hydraulic guiding elements can be included in order to set differential pressures.

5 The screen according to the invention can preferably comprise two or more separation units located one after another in a manner already known, where all separation units have one common rotor, which has a parabolic or parabolic segment shape for each separation unit, adapted to the flow conditions in the separation unit in each case.

10 The height of each separation unit should preferably be at least twice the sum of the heights of all separation units adjoining the separation unit in question, i.e. in a screen with three separation units, the height of the first stage is at least $\frac{2}{3}$ the overall height of the unit and the height of the second stage is at least $\frac{2}{9}$ of the overall height.

15 Each separation unit of a multi-stage screen according to the invention should preferably contain one or more devices to interrupt the axial flow, as described above, in the vicinity of the maximum rotor diameter.

 Similarly, it is preferable to have at least one inlet for dilution water
20 in each separation unit in the vicinity of the reject outlet or underneath it.

 In a multi-stage screen, the feed for dilution water can be located in the lower delimitation of the rotor segment of a separation unit so that the dilution water is discharged into the space beneath the rotor segment (and thus into the vicinity of the reject outlet or the area below it). As an
25 alternative or additionally, the feed for dilution water can be mounted in the upper part of the rotor segment of the following separation unit.

 In a multi-stage screen according to the present invention with at least three separation units, a minimum of one deflaking unit should preferably be provided, particularly at the transition from the second to
30 the third separation unit.

In addition to the features described above, the screen according to the invention should preferably contain one or several features of the screens described in EP 1 122 358 A2, EP 1 124 002 A2, and EP 1 124 003 A2.

5 **Brief Description of the Drawings**

The present invention may be better understood and its numerous objects and advantages will become apparent to those skilled in the art by reference to the accompanying drawings in which:

Figure 1 is a view of a screen according to the state of the art;

10 Figure 2 is a view of a multi-stage screen according to a preferred configuration of the present invention;

Figure 3 is an enlarged section of a reject outlet from the screen according to Figure 2; and

15 Figure 4 is an enlarged section of an alternative design of a reject outlet.

Detailed Description of the Preferred Embodiment

The screen according to Figure 1 comprises, in a way already known, a feed branch 2, through which a pulp suspension is fed for cleaning purposes. In the feed area, a mounting 3 is provided, which is shown here as a truncated cone. The pulp suspension enters the space
20 between the parabolic rotor 4 and the screen 5 and is conveyed through the screen into the accept chamber 6. The housing of the accept chamber is designed as a double cone in this configuration and in a way which is generally known. The accept outlet is marked with reference
25 number 7. The reject is removed through a reject outlet 8.

In Figure 2, those devices or parts of devices that are identical to the configuration which is state of the art and shown in Figure 1 are marked with the same reference numbers. In the preferred configuration

of a screen according to the invention and as shown in Figure 2, the screen 1 consists of three separation units 1', 1'' and 1'''.

5 The three separation units 1', 1'' and 1''' have one common rotor, whose sections 4', 4'' and 4''', respectively, adapted to the flow conditions in the corresponding separation unit, are parabolic or have the shape of a truncated paraboloid. As an alternative, the sections of the rotor can also be shaped similar to a truncated cone or a parabola.

Each separation unit has a reject outlet (9', 9'' and 9'''). The reject from the first and second separation units is thus also the feed to the next separation unit in each case. The reject from the third and final separation unit is drawn off through the reject outlet 8.

10 In Figure 2, a pipe for dilution water mounted inside the rotor is marked 10 and the outlets from the pipe will be described in more detail below.

15 A deflaking unit 13 is provided at the transition from the second to the third separation unit.

Figures 3 and 4 show preferred configurations of a reject outlet (in this case reject outlet 9') in an enlargement of the section marked with a chain-dot line in Figure 2.

20 According to the configuration in Figure 3, feed points for dilution water 10a', 10b', and 10c' are provided on the housing, as well as at rotor sections 4' and 4'' in the vicinity of the reject outlet 9' and beneath it.

The feed point 10a' is located in the lower delimitation of the rotor segment 4' of the first separation unit 1'. The feed point 10b' is placed in the upper section of the rotor segment 4'' of the second separation unit 1''. The feed points 10a' and 10b' can be supplied through a pipe 10 (see Figure 2) mounted inside the rotor.

25 The feed point 10c', for example, is located in the vicinity of a flange 11 between the first separation unit 1' and the second separation unit 1'' and is supplied through a pipe not shown in this illustration.

With the feed pipes for dilution water 10a', 10b' and 10c', the consistency of the pulp suspension flowing to the next separation unit can be controlled effectively.

5 In addition, the configuration shown in Figure 3 has an adjusting ring 12 a' mounted at the lower end of the rotor section 4'. The adjusting ring can have an adjustable mounting, as explained above, e.g. in the shape of an iris diaphragm (indicated by the double arrow). The outer diameter of the adjusting ring or its segments should preferably have a toothed profile.

10 With the adjustable ring 12a', the axial throughput can be controlled by means of the reject outlet 9'.

The configuration of the reject outlet 9' shown in Figure 4 differs from the configuration shown in Figure 3 in that a flow interruption ring 12b' is mounted on the housing in addition to the adjusting ring 12a'.

15 The housing side feed 10c' for dilution water is also located in the flow interruption ring 12b', i.e. the feed for dilution water and the flow interruption ring are coupled to one another. Of course, the configuration in Figure 4 can also include additional feed lines for dilution water at the rotor, as shown in Figure 3.

20 While preferred embodiments have been shown and described, various modifications and substitutions may be made thereto without departing from the spirit and scope of the invention. Accordingly, it is to be understood that the present invention has been described by way of illustration and not limitation.